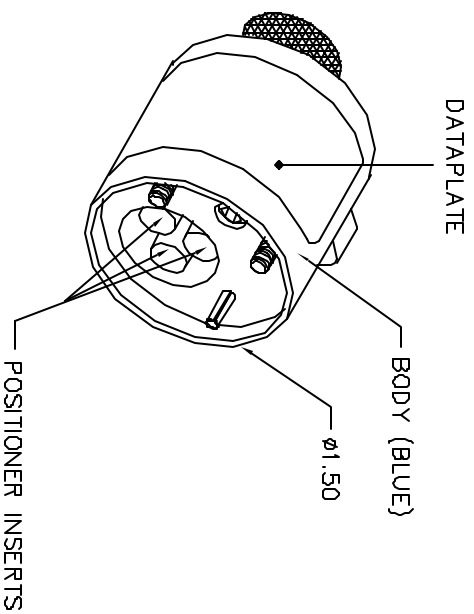


REVISIONS			
REV. NO.	E.C.D. NUMBER	DESCRIPTION	BY DATE
1		ORIGINAL RELEASE	MEG DATE 12/18/92

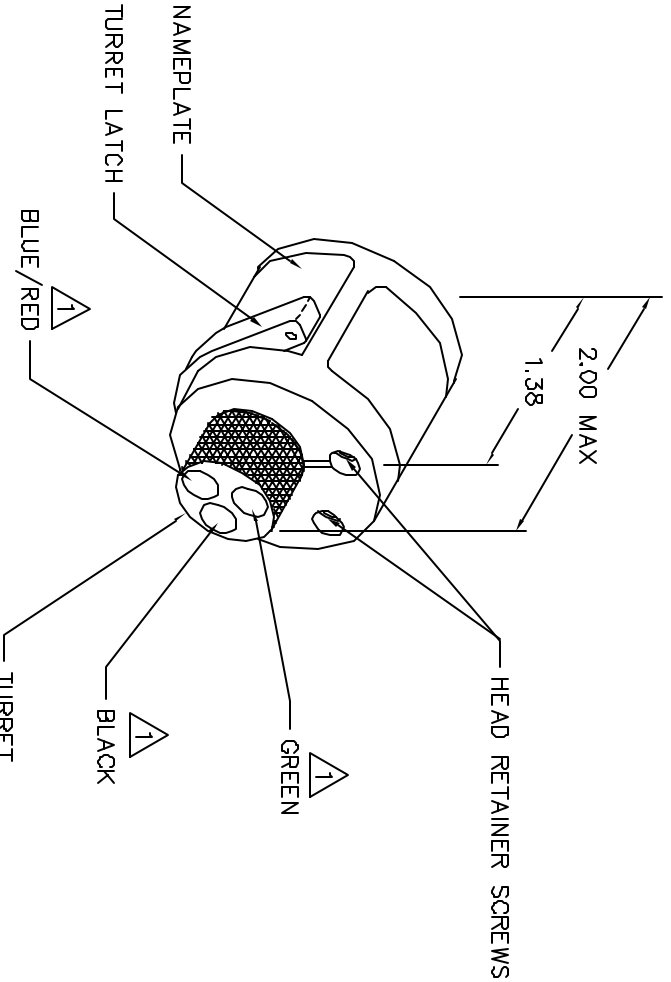
**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**

WINCHESTER CONTACTS	COLOR CODE	2B	2B	24	22	2D	18	16	14	WIRE SIZE
100-101B & 201B	BLUE					5	6	6		
100-101B & 201B	RED			4	4	5	5	6	6	
100-1020 & 2020										
100-1022 & 2022				4	5	5				
100-3520P				5	5	6				
100-3524P				3	4	5				
100-381BS	BLACK					6	6	7		
100-7120S							6	6	8	
100-7113S							6	7	7	
100-7118S							5	6	7	
100-4322	GREEN			2	3	5				



POSITIONER COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
BLUE/RED	$\phi 1.106$ $\pm .515$	$\sqsubset \phi 1.136$ $\pm .204$
BLACK	$\phi 1.106$ $\pm .492$	$\sqsubset \phi 1.136$ $\pm .181$
GREEN	$\phi 1.106$ $\pm .492$	$\sqsubset \phi 1.136$ $\pm .181$

HOLE AND COUNTERBORE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.



$\triangle 1$ RANDOM ORDER OF ROTATION IS ACCEPTABLE.

RESTRICTED & CONFIDENTIAL		PART NO.		DESCRIPTION/REMARKS	
DRW	MEG	DATE 12/18/92	QTY.	DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851	
CHGS	AAW	DATE 12/18/92		TITLE TURRET HEAD ENVELOPE DRAWING	
APRVS	AAW	DATE 12/18/92		WHERE USED: AFB	
APRVS		DATE		CVD P/N TH346-ENV	
NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER AND IS NOT TO BE USED FOR MANUFACTURING PURPOSES WITHOUT THE "DMC" SUFFIX.				DMC NO. TH346-ENV	
DO NOT SCALE DRAWING				SHEET 1 OF 1	