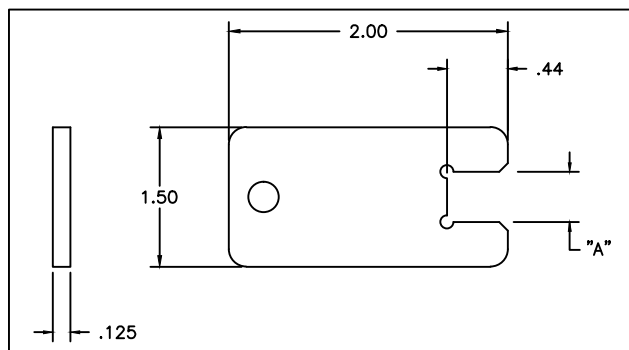
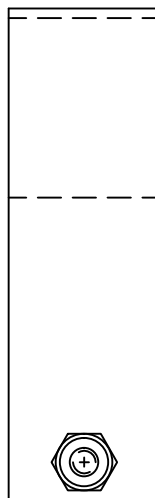
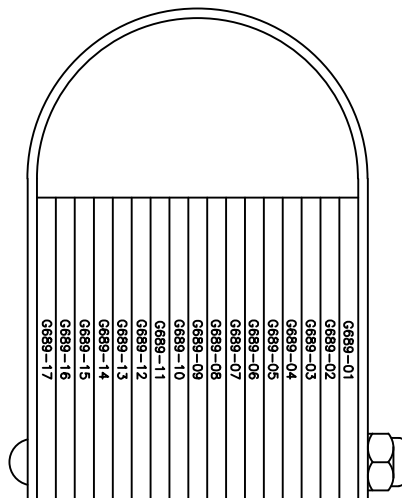
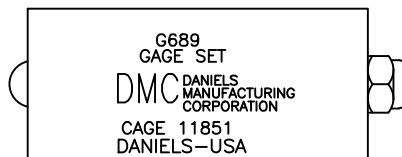
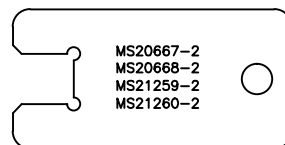


THIS DOCUMENT IS FOR REFERENCE ONLY. USERS MUST ASSURE THEY ARE USING THE CORRECT REVISION

REVISIONS				
REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
1		ORIGINAL RELEASE	K. KOONS 4.15.15	



G689-01



EXAMPLE OF STAMPING FOR G689-01

PART NUMBER	"A" DIMENSION	STAMPING INFORMATION
G689-01	.1380	MS20667-2,MS20668-2 MS21259-2,MS21260-2
G689-02	.1900	MS20658-3,MS20667-3 MS20668-3,MS21259-3 MS21260-3
G689-03	.2190	MS20658-4,MS20667-4 MS20668-4,MS21259-4 MS21260-4
G689-04	.2500	MS20658-5,MS20667-5 MS20668-5,MS21259-5 MS21260-5
G689-05	.3130	MS20658-6,MS20658-7 MS20667-6,MS20668-6 MS21259-6,MS21260-6
G689-06	.3750	MS20667-7,MS20668-7 MS21259-7,MS21260-7
G689-07	.4380	MS20667-8,MS20668-8 MS21259-8,MS21260-8
G689-08	.1120	MS20663-2,MS20664-2 SHANK ONLY
G689-09	.1430	MS20663-3,MS20664-3 SHANK ONLY
G689-10	.1900	MS20663-4,MS20664-4 SHANK ONLY
G689-11	.2220	MS20663-5,MS20664-5 SHANK ONLY
G689-12	.2550	MS20663-6,MS20664-6 SHANK ONLY
G689-13	.1900	MS20663-2,MS20664-2 BA3-2 BALL ONLY
G689-14	.2530	MS20663-3,MS20664-3 BA3-3 BALL ONLY
G689-15	.3150	MS20663-4,MS20664-4 BA3-4 BALL ONLY
G689-16	.3790	MS20663-5,MS20664-5 BALL ONLY
G689-17	.4420	MS20663-6,MS20664-6 BALL ONLY

**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**

**DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED**

NOTES:

<b>RESTRICTED &amp; CONFIDENTIAL</b>		MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
<small>CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.</small>		N/A	DATE CHK'D.	DATE	DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851	
		HEAT TREAT	APP'D.	DATE		
DO NOT SCALE DRAWING		N/A	APP'D.	DATE	TITLE GAGE SET - ENV	
		FINISH	NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE SIZE INDICATED. ACTUAL DMC PART NUMBER IS DRAWING NUMBER WITHOUT THE "-ENV" SUFFIX.		WHERE USED: SCALE C NTS Dwg. No. G689-ENV SHEET 1 OF 1 REV. 1 POSTING P/N G689	